

**ABSTRACT****CARTRIDGE FOR THE PREPARATION OF BEVERAGES AND METHOD OF  
MANUFACTURING A CARTRIDGE**

5

A cartridge containing one or more beverage ingredients and being formed from substantially air- and water-impermeable materials, the cartridge comprising an outer member defining a storage chamber in which is stored the one or more beverage ingredients, an inner member having a discharge spout forming an outlet for outflow of beverage formed from the one or more beverage ingredients, and a filter disposed between the storage chamber and the discharge spout, characterised in that the inner member and filter are conjoined in one operation to the outer member by means of at least one weld.